## Mu2e crystal calorimeter front-end electronics: design and characterisation

Calor 2022 Daniele Paesani on behalf of the **Mu2e calorimeter group** 

## **‡**Fermilab



Istituto Nazionale di Fisica Nucleare Laboratori Nazionali di Frascati







Production Target

- Searching for **charged lepton flavor-violating**  $\mu 
  ightarrow e$  **coherent conversion** in the field of an Al nucleus
- Intensity frontier experiment: CLFV process strongly suppressed in SM (BR  $\leq 10^{-54}$ )  $\rightarrow$  its observation implies BSM physics

- $200 \ keV/c$ ) and the **EM calorimeter**

## A glimpse of Mu2e

Probing a conversion/capture rate  $R_{\mu e} < 3 \cdot 10^{-17}$  (@ 90% C.L.), representing a 10<sup>4</sup> improvement on the current experimental limit • 10<sup>10</sup>  $\mu/s$  selected and transported via superconducting magnet system to the AI stopping target where they undergo nuclear capture • The 104.96 MeV conversion e<sup>-</sup> signature is identified via a complementary measurement carried out by the straw-tube tracker ( $\sigma_p < \sigma_p$ 







## Calorimeter at a glance



#### **Calorimeter architecture**

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- Two annular disks w/ 674 undoped CsI 34 x 34 x 200 mm<sup>3</sup> crystals each
- 10 X<sub>0</sub> (200 mm) crystal depth and 70 disk cm spacing
- 30 cm inner disk bore, 66 cm outer bore
- Readout via 2 large area UV-extended SiPMs per crystal
- SiPM + FEE fluid cooling down to  $-10^{\circ}$  C

#### **Calibration methods**

- 530 nm laser for SiPM gain monitoring and timing alignment
- Liquid radio source for crystal equalisation w/ 6 MeV photon
- In-situ calibration with crossing MIPs, DIO's and other physics processes

#### Tasks

- PID capabilities w/  $e^{-}/\mu$  rejection factor > 200
- Stand alone online trigger capability (HLT)
- Cluster-based seeding for track finding
- Large acceptance for conversion electrons

#### Requirements

- energy resolution  $\sigma_{\rm E}/{\rm E} = O(10\%)$  @ 100 MeV
- timing resolution  $\sigma(t) < 500 \text{ ps} @ 100 \text{ MeV}$
- Fast signal for Pileup and Timing
- $\sigma_{xy} < 1 \text{ cm}$

#### **Operating environment**

- 1 T B-field
- 10<sup>-4</sup> mbar vacuum
- TID up to 100 krad
- 1MeV-neq fluence up to  $3x10^{12}$  1/cm<sup>2</sup> on crystals (RIN<0.6 MeV)











## Signal chain overview

- 2700 readout channels w/ fully custom readout chain (from SiPM to DAQ)
- 10 electronics crates/disk (280 boards total)
- SiPM cooling to -10 °C

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#### 2700 Read-Out Units

- Two fully independent readout channels per cry
- 2 large-area UV-extended SiPM
- 2 Front-End Electronics (FEE) boards
  - SiPM amplification and shaping
  - Digitally controlled SiPM monitoring and biasing

#### 140 Mezzanine Boards (MB)

- Slow-control distribution
- FEE power distribution
- ARM-microprocessor based

#### 140 custom digitiser boards (DIRAC)

- Signal digitisation @ 200 Msps w/ 12-bit flash ADC
- Digitisation to allow good signal reconstruction despite the high expected pileup
- PolarFire rad-hard FPGA
- VTRX 10 Gbps optical link to Detector Control System
- DIRAC v3 prototype ready











## Read-out units



- Two custom large area SiPMs from Hamamatsu
- Two independent readout channels per crystal
- Integrated FEE + slow control board
- Thermal block for SiPM cooling
- Fibre optic coupler for laser system distribution







## SiPM qualification and QC

#### Mu<sub>2</sub>e SIPM

- 6 individual 6x6 mm<sup>2</sup> 50 µm px MPPCs (Hamamatsu)
- UV-extended design matches the CsI 315 nm emission peak (silicone protection layer)
- 30 % PDE @ 300 nm

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#### **TNID** qualification

- Neutron irradiation tests @ ENEA-FNG and HZDR
- Required gain drop < 2 after irradiation
- Allowable  $I_{dark}$  increase  $\rightarrow$  2 mA/SiPM limit on FEE linear regulator
- ROU cooling from 0 to -10° C to extend SiPM operation (I<sub>dark</sub> halves every 10 °C reduction)

#### QC steps

- V<sub>br</sub>, I<sub>dark</sub>, gain\*PDE measured for each cell
- 5 SiPM/batch underwent  $10^{12} n_{1MeV}/cm^2$  irradiation test
- QC on all production SiPMs completed in late 2019
- 2% of out-of-spec components

#### Other requirements

- gain > 10<sup>6</sup> @  $V_{ov} = 3 V$
- recovery time < 100 ns @ 15 ohm
- Good  $V_{bd}$  and  $I_{dark}$  matching over 6 cells
- MTTF > 10<sup>6</sup> h @ 20 °C
- Low thermal resistance













## Front-end boards

#### Requirements

- Signal rise time > 25 ns for appropriate time reconstruction
- Rate capability up to 1 MHz, short fall time
- High stability SiPM management
- Rad-hardness (100 krad TID, 10<sup>12</sup> 1MeV-neq/cm<sup>2</sup>)





#### Signal chain

- 2 x 3-series SiPM connection to decrease MPPC capacitance
- Common-base BJT fast current adder with low input Z
- Selectable gain (1 or 2) w/ 2 V dynamic range
- Pole-zero cancellation
- 3-pole pulse stretcher
- Differential line driver

#### Slow control

- on-board high-stability, low-ripple HV linear regulator
- Programmable bias up to 200V via 12-bit DAC (50 mV/lsb)
- 2 mA SiPM current capability w/ OCP
- Integrated SiPM bias, current and temperature monitor via 12bit SPI ADC





## FEE qualification and QC overview

## General qualification steps

- Radiation hardness qualification (next slides)
  - TID: dose up to 100 krad (SF = 12)

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- TNID: fluence up to 3E+11 1-MeV-neq(Si)/cm<sup>2</sup> (SF = 6)
- High-energy hadrons (> 20 MeV) fluence up to 1E+10 p/cm<sup>2</sup> (SF=6)
- **B-field** tests up to 1.5 T to check DC-DC efficiency and power dissipation (+ 20 % increase)
- Tests in vacuum

#### FEE calibration and QC

- 6 hours **burn-in** test @ 65 °C
- Calibration of **linear regulator** output
- Calibration of **temperature and current** monitors
- FEE pulsing to evaluate signal shape and gain linearity

#### **FEE status**

- Production completed in late 2021
- Read-out Units **assembly** in progress
- QC in progress (2250/2500 completed ROUs @ FNG)















## Read out units QC











## FEE total ionising dose tests

#### **TID campaign**

- Qualification @ ENEA-Calliope w/ <sup>60</sup>Co photons
- TIDs for FEE up to **120 krad** @ 500 rad/h rate
- Different test configurations
- Final rad-hard components choice after 2-y qualification (first ADC choice died after 100 krad):
  - SPI ADC1280S022CIMT (TI)
  - SPI 121S101CIMKX DAC (TI)
  - Rad-hard linear regulators
  - Design successfully validated
- Regulator and monitor stability < 0.1 % up to 120 krad
- Unaltered **WF shape** and FE **gain** after irradiation
- Failure of linear regulator drive MOSFET due to charge trapping observed for extreme operating conditions (never met during experimental runs)





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## Neutrons and SEU vertical slice test

#### Neutron campaign

- Qualification @ ENEA Frascati Neutron Generator
- DT fusion 14 MeV neutron source

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- TNID requirements up to 10<sup>12</sup> 1-MeV-neq(Si)/cm<sup>2</sup>
- Exposure of both FEE, MB and DIRAC boards
- Cumulative TNID damage and SEU campaign

#### **TNID cumulative damage**

- No TNID effect on FE amplifier
- No TNID effect on slow control and signal chain stability

#### 400 $p_{fail,1} = \frac{1}{c+r}$ $p_{fail,n} = p_1(1-p_1)^{n-1}$ 350 250 250 200 Ledneuck count 200 150 FNG, MB test C = critical RAM size100 50 800 600 700 900 500 400 SEU events







#### **Neutron induced SEU on MB**

- Neutron irradiation to check SEU occurrence and recovery on MB+FEE during 10<sup>12</sup> n/cm<sup>2</sup> exposure
- Critical RAM size (≈ 327 bytes) determined via simulation on MB processor  $\rightarrow$  200 SEU on average cause functional interrupt

#### Test purpose

- Check corruption of
  - Microprocessor RAM and flash ROM
  - Communication (I2C, SPI) with FEE boards
- Validate SEU detection:
  - Communication checksums
  - Memory integrity check
- Validate SEU correction:
  - MB configuration memory scrubbing
  - Watch dog timer
  - Reset or power cycling

#### **Results**

- 96 minutes test up to  $10^{11}$  n/cm<sup>2</sup>
- No single-event-latchup observed
- Functional interrupts due to SEU detected every 2\*10  $n/cm^2 \rightarrow O(10 \text{ months})$  during data taking
- WDT triggered board reset correctly recovered operations of MB + FEE







## SEE validation w/ protons

#### Single event effects test with protons

- 10<sup>10</sup> p/cm<sup>2</sup> high-energy (> 20 MeV) hadrons fluence requirement for MB+DIRAC validation
- Tests at Warrenville Proton Centre w/ 200 MeV protons
- Campaign started in 2019 with FEE+MB test

#### Warrenville Medical proton irradiation

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- MB + FEE irradiation
- Slow control operated by ramping HV bias every 20s
- External monitoring of the setup and readout via DCS
- Fixed beam energy at 200 MeV, 10 cm beam spot
- Proton flux ramped up to 6E7 p/cm<sup>2</sup>/s
- No SEL detected
- No erratic behaviour was observed
- Slow control functionality was not impaired
- Occasional communication loss not due to MB, but to Ethernet controller

#### Next steps

- Final vertical slice test of DIRAC, MB and FEE due in summer 2022
- Determining the necessary **scrubbing rate** for FPGAs, FEE and MB memory
- Mean-time between functional interrupt evaluation
- SEU recovery validation









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## VST with cosmics

#### Module-0

- Large scale prototype w/51 crystals matrix
- Same cooling system as final calorimeter / ullet
- Same fibre optic laser calibration system as • final calorimeter

#### Vertical slice test

- Final MB and DIRAC versions installed on 1 electronics crate
- Final Mu2e readout chain implemented from FEE to DIRAC digitiser  $\bullet$
- Cosmic selector to test whole signal chain with MIPs
- Validation of energy and timing calibration algorithms
- Tests in vacuum and with cooling system •



#### SENSOR 0 Amplitude (ADC counts)





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## Pulse acquisition and processing



- Individual SiPM pulse templates are generated by aligning and averaging signals from a large dataset of hits •
- Templates are nodes with polynomial interpolation and fixed proportion, fitted on each waveform using a 3 parameter optimization
- Template fit is used for timing and charge reconstruction, along with pile-up disentangling
- Template fit performs well also in presence of radiation-induced noise on the WFs
- Individual templates for each channel (and particle)







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## VST with cosmics results overview

- Module-0 w/ final FEE and readout chain

- NPE (from asymmetry) and **SiPM gain stability** check (+1.6 % /°C for SiPM gain)
- iterative algorithm to a level < 5 ps RMS

















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## Conclusion

- The front-end and readout chain development for the calorimeter had to face challenges due to the harsh operating environment and the required high levels of precision and stability
- The readout chain design was qualified and validated trough long and extensive test campaigns
- The construction of the Mu2e experiment is under way and the calorimeter commissioning phase is approaching



## Mu2e many









# Bockup

Backup









#### **Radiation environment**

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- Mu2e detector solenoid simulation via MARS15
- Simulated events
  - beam flash (all particles within the beam other than a muon stopped either in the stopping target or in the beam dump);
  - DIO electrons
  - neutrons, protons and photons due to nuclear capture
  - Out-of-target particles produced by muons stopped outside the stopping target
- Calorimeter electronics requirements
  - TIDs up to 100 krad (SF = 12)
  - NIEL fluences up to  $3E+10 1 \text{MeV-neq(Si)/cm}^2$  (SF = 6)
  - High-energy hadrons (> 20 MeV) fluence up to 1E10 p/cm<sup>2</sup>



## Mu2e radiation environment











## Test beam validation

1531

1.5 **t [ns]** 

19.56 / 15

240.9 7.6

0.1664 0.0049

0.1874 0.0035





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#### Beam test

- **LNF-INFN Beam Test Facility** ullet
- e<sup>-</sup> beam up to 100 MeV ullet
- orthogonal and tilted beam runs
- Single particle selection •
- Great data-MC agreement
- 30 pe/MeV LY ullet





#### Module-0

- Large scale prototype  $\bullet$
- 51 crystals
- Final Mu2e readout  $\bullet$
- Final FEE
- Cooling system
- Laser calibration system



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